



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4775-041
Job Sheet 178138



Part No: D4775-041

Job Qty: 4 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/27/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Stores/Pkg-1		Smb
110	Packaging	4 pcs	6/8/18	6/8/18	0.00	0.00	Packaging1-5		Smb
120	Small Fab	4 pcs	6/8/18	6/8/18	0.00	1.66	Small Fab-7		Smb
130	QC	4 pcs	6/8/18	6/8/18	0.00	0.00	QC5		DAS
140	Packaging	4 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-2	5739	6 JUN 04 2018
150	QC21-SA	4 Ea	6/8/18	6/8/18	0.00	0.00	QC21	9-89	21 JUN 04 2018

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	8 Ea (2 ea)	90-Start up Operation	50749866
D4775-1	Strut Tube	4 Ea (1 ea)	90-Start up Operation	5074866
D4776-1	Basket Strut Clevis	4 Ea (1 ea)	90-Start up Operation	5064089
D4776-5	Spacer	16 Ea (4 ea)	90-Start up Operation	5074866
D4777-1	Rod End Bearing	4 Ea (1 ea)	90-Start up Operation	5074961
MS21042L3	Nut	8 Ea (2 ea)	90-Start up Operation	5075328
MS21209-F615	Heli-Coil	4 Ea (1 ea)	90-Start up Operation	5073809

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	8	118	0
	D4775-1	4	15	0
	D4776-1	4	4	0
	D4776-5	16	64	0
	D4777-1	4	26	0
	MS21042L3	8	1,919	0
	MS21209-F615	4	119	0

Part Specifications
Specifications could not be found.

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Container No: S075587



Part: D4775-041

Job No: 178138

Serial No/Batch: S075587

Revision:

Inspector:

Exp Date: 05/29/2018

Instructions:

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Date: 06/04/18